



Welcome! Safety first.



March 2014



Please take the time to read the safety instructions given to you



Keep your visitor badge visible



Stay with your host and follow instructions



Mind the steps, hold onto the railings





(B)

Smoking, alcohol and other intoxicating substances are prohibited on the premises

Photography, videotaping and recording are prohibited without a written permission

Kaukas emergency number is +358 2041 54 112



Kaukas site map



- 1. Effluent treatment plant
- 2. Research Centre
- 3. Biorefinery construction site
- 4. Bio-power plant

- 5. Pulp mill
- 6. Debarking plant
- 7. Sawmill
- 8. Paper mill
- 9. Main gate / ICE call center



n. 1200 employees

Wood usage 5 milj. m3/a

Equals 270 trucks/day Sourcing radius 200 km in Finland Imports from Russia

Logistics: Train, truck, boat & floating

Products:

			740 000 1/
	Chemical pulp		740 000 t/v
	Paper Sawn timber Biofuels*		580 000 t/v
			530 000 m ³
			100 000 t/a
	KauVo:	Electricity	125 MW
		Steam	152 MW

District heat 110 MW

|© UPM Public 4 September 2014



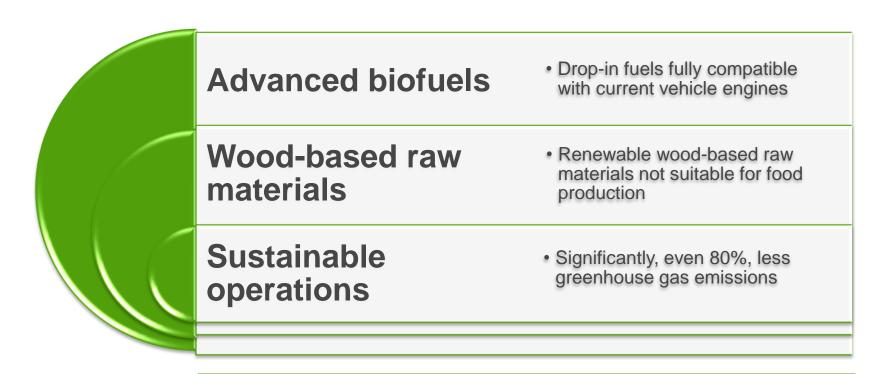
UPM BIOFUELS

- Biofuels from wood-based raw materials





UPM Biofuels strategy



UPM will be a big player in advanced biofuels market Revenue targeting > 1 billion €/a

UPM Biofuels growth strategy



ENTERING BUSINESS



HYDROTREATMENT

Tall oil > UPM Lappeenranta Biorefinery start-up 2014

EXPANDING BUSINESS



THERMAL CONVERSION

Solid wood materials > Gasification (BtL) /Pyrolysis

GROWTH OF BUSINESS



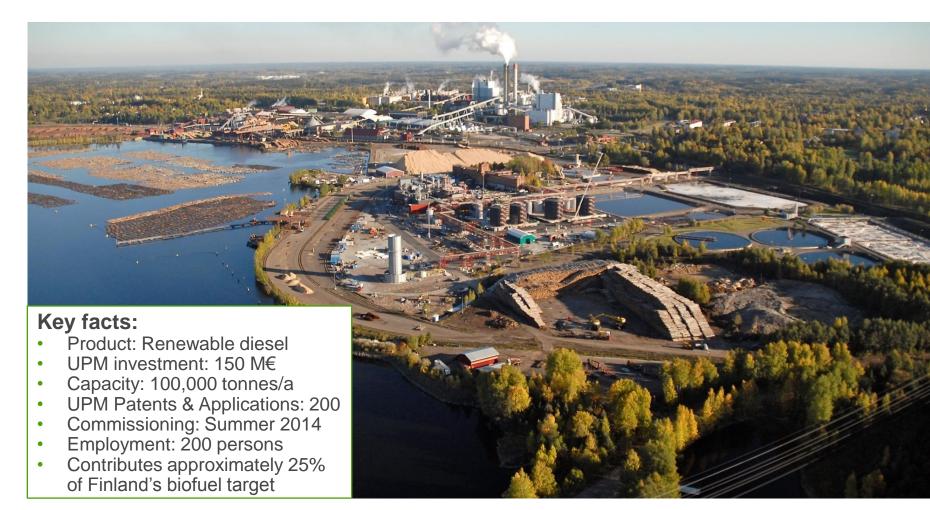
FUTURE DEVELOPMENT

New technologies, processes & raw materials R&D activities & co-operation with strategic partners

Products are drop-in hydrocarbons – Ready components for commercial blends

UPM Lappeenranta Biorefinerycommercial scale investment





UPM BioVerno – Renewable drop-in diesel suitable for all diesel engines





RENEWABLE RAW MATERIAL

100 %



CO2 EMISSIONS (VS. FOSSIL FUEL)

-80 %



HYDROCARBON FUEL, COMPATIBLE WITH DIESEL STANDARD EN590

100 %

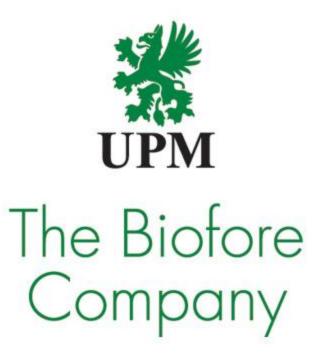






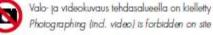
Driver's seat in advanced biofuels

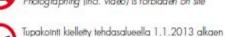




OHJEITA VIERAILIJOILLE INSTRUCTIONS TO MILL VISITORS





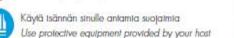


Camera surveillance on the site

The Biofore Company UPM



Liiku vain isännän seurassa At the site, stay with your host







Alueella 40 km/h nopeusrajoitus, patkoin 20 km/h Speed limit on site is 40 km/h, in some places 20 km/h



Smoking is forbidden on site since 1.1.2013.

Tehdas-alueellamme on kameravalvontaa



Hätättlantetssa noudata tsäntäst antamta ohjetta In an emergency, follow instructions provided by your host



Yksityisautoilla liikkuminen tehdasalueella on kielletty ilman asianmukaista ajolupaa ja opastusta. Pääsääntöisesti ajoneuvot jätetään paikottusalueelle tehdasalueen ulkopuolelle.

Private cars are not allowed into mill site, they should be left at the mill car park.

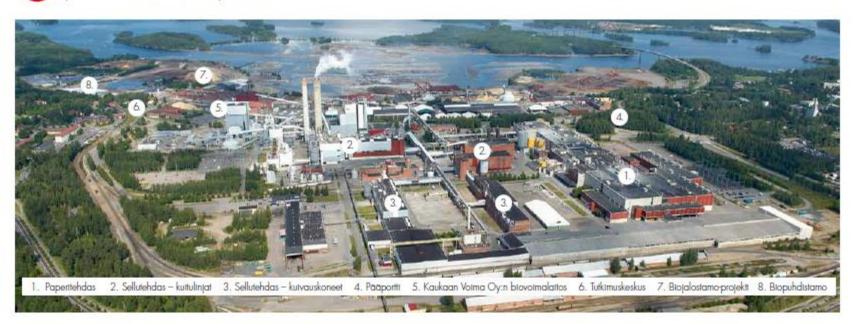


Jaakko Nousiainen / Antti Ratia

Vierailun isäntä

+358 40 758 6881 / +350 40 487 2173

Puh.



11 | © UPM Internal